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**Materials and Research
Delaware Department of Transportation
Dover, Delaware (302) 760-2400**

**AIR CONTENT OF FRESHLY MIXED CONCRETE BY THE VOLUMETRIC METHOD
PERFORMANCE CHECKLIST (ASTM C-173)**

	YES	NO	RECHECK DATE P/F
1. Obtain a sample of freshly mixed concrete in accordance with ASTM C 172.	_____	_____	_____
2. Dampen the inside of the bowl. Fill the bowl in two equal layers.	_____	_____	_____
3. Rod each layer 25 times. When rodding the second layer, penetrate the prior layer approximately 1 in.	_____	_____	_____
4. Tap the sides of the measure 10 to 15 times with the mallet after each layer is rodded.	_____	_____	_____
5. Strike off a slight excess of concrete flush with the top of the bowl using the strike-off bar and wipe the flange clean.	_____	_____	_____
6. Wet the inside of the top section and the gasket.	_____	_____	_____
7. Attach the top section to the bowl, insert the funnel, add at least one pint [0.5 L] of water, add the selected amount of alcohol, and then add water until it appears in the neck of the top section.	_____	_____	_____
8. Remove the funnel and adjust the liquid level until the bottom of the meniscus is level with the zero mark.	_____	_____	_____
9. Attach and tighten the watertight cap.	_____	_____	_____
10. Repeatedly invert the air meter and shake horizontally, for no more than 5 seconds at a time and for a minimum of 45 seconds in total, to free the concrete from the base.	_____	_____	_____
11. Vigorously roll the air meter, in ¼ to ½ turns, for a minimum of 1 minute. Occasionally turn the base about 1/3 of a turn during the rolling process.	_____	_____	_____
12. If the meter leaks while inverting or rolling, start a new test on a new sample.	_____	_____	_____
13. Place the meter upright, loosen the cap, and allow the liquid level to stabilize.	_____	_____	_____

14. If it takes more than 6 minutes for the liquid to stabilize or there is more than 2 percent (in air division) of foam above the liquid, Discard the sample and start a new test; increase the amount of alcohol used.

15. When rolling has occurred once,
A. Read the liquid level in the neck to the nearest 0.25%

B. Record the initial meter reading. Retighten the cap and repeat steps 11 through 14.

16. When rolling has occurred twice,
A. Read the liquid level in the neck to the nearest 0.25%

B. If the second reading has changed from the initial reading by more than 0.25%, record this reading as the new reading. Repeat steps 11 through 14.

C. If the second reading has not changed from the initial reading by more than 0.25%, record this reading as the final meter reading.

17. If/when rolling has occurred three times,
A. Read the liquid level in the neck to the nearest 0.25%

B. If the third reading has changed from the initial reading by more than 0.25%, discard the sample and start a new test; increase the amount of alcohol used.

C. If the third reading has not changed from the initial reading by more than 0.25%, record this reading as the final reading.

18. Disassemble the apparatus, examine the contents, and determine if the test is valid.

19. Calculate the air content:
Air content = (meter reading) – (alcohol correction, if needed) +
(number of cups of water, if used)

20. Properly report (record) the results.

Comments: _____

SUPERVISOR

TECHNICIAN